



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 172674



Part No: D4034-041

Job Qty: 6 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Daniel Gauthier

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/27/18	0.00	0.00	Start Up Large Fab-6		2018-03-05
100	Large Fab	6 pcs		2/28/18	0.00	6.90	Large Fab 1		2018-03-05
110	QC	6 pcs		2/28/18	0.00	0.00	QC9		18-3-9
120	QC	6 pcs		2/28/18	0.00	0.00	QC5		18-3-9
130	Packaging	6 pcs		2/28/18	0.00	0.00	Packaging3 Large Fab		18-3-12
140	QC21-SA	6 Ea		2/28/18	0.00	0.00	QC21		MAR 1 2 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	6 Ea (1 ea)	90-Start up Operation	5041592
D4021-9	Bushing	24 Ea (4 ea)	90-Start up Operation	5041079 (10x) 5045647 (4x)
D4034-1	Rib	6 Ea (1 ea)	90-Start up Operation	5038317 (2x) 5044261 (2x)
D4034-3	Rib	6 Ea (1 ea)	90-Start up Operation	5038296 (1x) 5044257 (2x) 5046557 (1x)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	6	12	0
	D4021-9	24	110	0
	D4034-1	6	15	0
	D4034-3	6	39	0

Part Specifications

Specifications could not be found.

Plex 3/5/18 7:11 AM dart.gauthier.daniel



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S047723



Part: D4034-041

Job No: 172674

Serial No/Batch: S047723

Revision:

Inspector:

Date: 02/05/18

Master Unit 001387



Job No

172674